

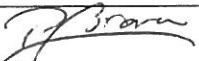
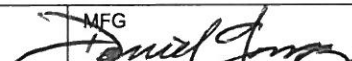
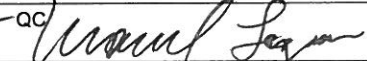
APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 03694				SHEET 1 OF 1	
	DWG NO. 646.2900	REV: N/C	PREPARED BY B. PETERS	DATE: 11/14/12	EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.	
	DWG TITLE: DEFLECTOR					
APPROVED BY: ENGR <i>[Signature]</i>		MFG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF: NEXT ORDER		
TRANSACTION CODES (TC) A-ADD C-CREATE R-REVISE D-DELETE	REASON: ADDED ALTERNATE MATERIAL.				ECR: D-12-002	

IS

1 PRIMARY MATERIAL: 7075-T6 ALUMINUM PER AMS-QQ-A-225/9.
ALTERNATE MATERIAL: 7075-T6511 ALUMINUM PER AMS-QQ-A-200/11.

SHEET 1, ZONE A2 IS:

F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED:				<input type="checkbox"/> RFMS <input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRUCC <input type="checkbox"/> ICA <input type="checkbox"/> BOM	CHANGE CATEGORY <input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR	DER REVIEW REQUIRED <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO

ENGINEERING CHANGE NOTICE 03207				SHEET 1 OF 1	
DWG NO. 646.2900		REV: N/C		PREPARED BY PB	DATE: 08/29/11
EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.					
DWG TITLE: DEFLECTOR					
APPROVED BY:	ENGR 	MFG 	QC 	EFF: CURRENT ORDER	
REASON: ADDED ALTERNATE BASE MATERIAL					

NOTES:

1. MATERIAL: 7075-T6 ALUMINUM PER AMS-QQ-A-225/9 OR AMS-QQ-A-250/12
2. FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III CLASS 2,
COLOR BLACK; CARDINAL 4860-50 PRETREATMENT PRIMER;
PRIME IAW MIL-P-23377J TYPE I CLASS N
3. DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120

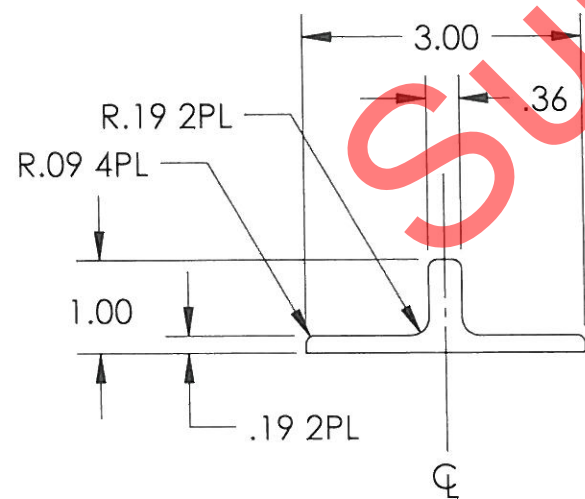
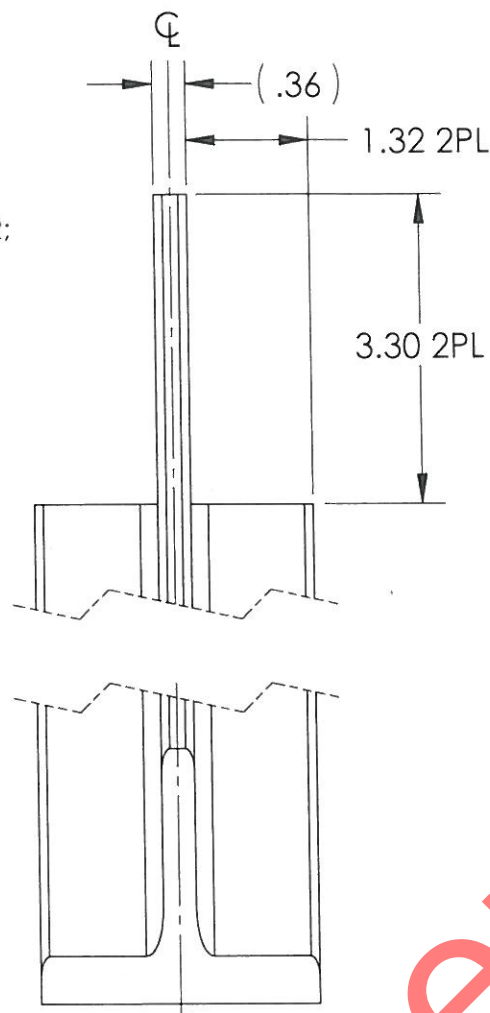
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1 2 3 4 5 6 7 8

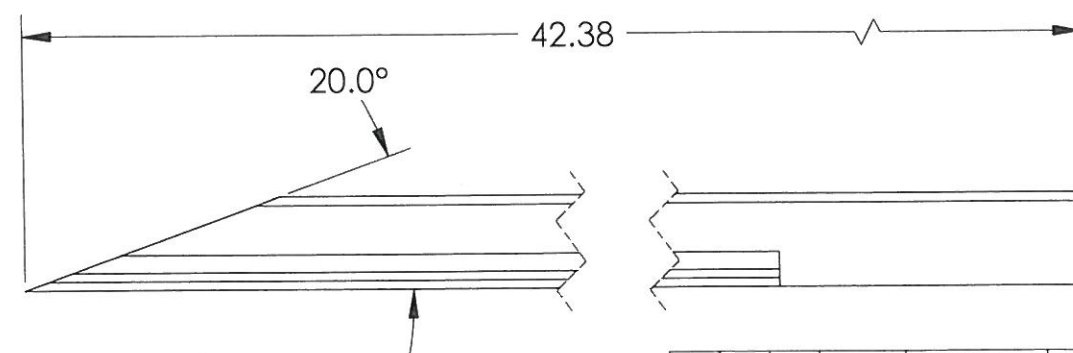
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NOTES:

- 1 MATERIAL: 7075-T6 ALUMINUM PER AMS-QQ-A-225/9
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III CLASS 2, COLOR BLACK; CARDINAL 4860-50 PRETREATMENT PRIMER; PRIME IAW MIL-P-23377J TYPE I CLASS N
3. DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120



646.2910



UNINCORPORATED ECN(s)

03207, 03694,

646.2910		DEFLECTOR		APICAL INDUSTRIES	
FIND #		PART #		2608 TEMPLE HEIGHTS DR.	
QTY		PARTS LIST		OCEANSIDE, CA. 92056-3512 (760)724-5300	
NEXT ASSY (S)		ORIGINAL DATE		DEFLECTOR	
646.4000		DATE 05-07-08		SHEET	
		DRAWN BY		CAGE CODE	
		S. HUFF		07MZ6	
		CHECKER		DWG. NO.	
		P. BRAVO		646.2900	
		DRAWING APPROVAL		REV	
		DATE 05-07-08		N/C	
		CONTRACT NO.		SCALE	
				NONE	
				SHEET	
				1 OF 1	